



Conductivity (EC) Mini Controller (0.0 – 199.9 S/cm) – BL983320-2 | 115/230VAC, Output: 4-20 mA

Description

This compact, panel mounted, process controller is for measuring electrolytic conductivity (EC) of a process stream. Users may choose from automatic or manual dosing modes. When in automatic mode the dry contact relay is activated when a reading is above the set point.

BL983320’s relay can be used to activate a solenoid that switches from one DI (deionized) tank to another or to open a valve that will allow lower EC water to flow into a tank being monitored in order to lower its EC. The BL983320 can also be used to monitor the quality of water produced from ion exchange, reverse osmosis (RO) or distillation.

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Adjustable Dry Contact Dosing Relay

The BL983320 features a dosing relay that is activated when the reading is above a user programmable set point.

Programmable Overdose Protection

For enhanced safety the mini controller can be programmed to deactivate the dosing relay if the set point is not reached within a specified time interval. The overdosing timer is programmable from 5 to 30 minutes or disabled.

Relay Control Override

With the flick of a switch the mini controller’s relay can be disabled (Off), placed in control (Auto), or be activated for manual operation (On) which is useful for priming a dosing pump.

Multicolor LED Indicator

Multicolor LED indicator allows an operator to quickly check the status of the controller.

- Green = Meter in measurement mode and reading is below the set point.
- Orange/Yellow = Reading is above the set point and the relay is activated.
- Blinking Red = Indicates an alarm condition such as when the maximum dosing time has been exceeded.

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Fuse Protected Dosing Contacts

The relay dosing contact is rated for up to a 2A load and is fuse protected.

Labeled Termination Connections

Quick-connect terminal blocks are clearly labeled for easy connection to power, conductivity probe and relay that can be used to operate a dosing pump, valve, audible alarm, or light.

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1/2? NPT Male Threaded Amperometric Probe for Mounting In-line*

The BL983320 mini controller uses the [HI7634](#) conductivity probe that is available with different cable lengths.

***HI7634 is not included and must be ordered separately**

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